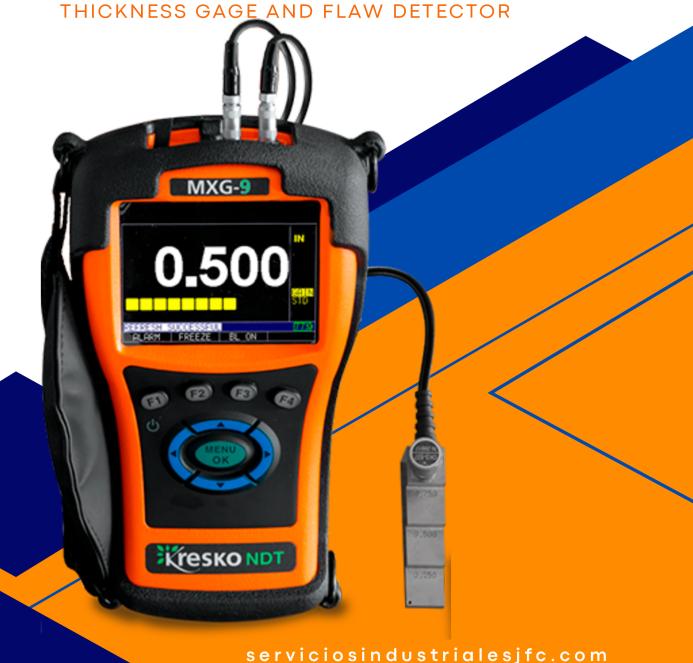




# MXG SERIES

HAND-HELD DIGITAL ULTRASONIC
CORROSION/PRECISION



# The Ultimate in Portable Ultrasonic Inspection

Our **MXG series** represents a breakthrough in portable ultrasonic inspection. The **MXG series** can quickly and easily switch from corrosion or precision thickness gaging, to flaw detector all offered in a rugged, custom package. The perfect size of fit and function! Hold the MXG in your hand and you will agree no detail has been overlooked and the ergonomics are unmatched by any thickness gage in the industry! The new MXG series comes in several configurations. MXG 9 is our corrosion gage using dual transducers, MXG 7 is our precision thickness gage with 1 micron resolution using single element transducers and MXG 8 is the ultimate unit combining corrosion and precision thickness gage utilizing both dual and single element transducers. MXG FW is our flaw detector.

MXG series was designed specifically as a platform to allow the instrument total flexibility. What this means is you are never stuck with just a basic model, but rather, an instrument that can expand with you as your business and applications expand. The MXG series is available in many configurations as listed in the models chart. An inspection company may be required to do every day thickness surveys requiring a live waveform and datalogger and also need to perform AWS weld inspection work; the model for you would be the MXG 9FW allowing you to quickly and easily switch from corrosion to flaw mode in seconds. We also address a wide variety of features and budgets to meet your every need.

The platform allows for quick updating of software directly from the keypad so unlocking the unlimited potential of the MX platform is simply a few keystrokes away. The MXG series has a remarkable sunlight readable 3.5" color display, up to 32 GB of micro SD memory, built-in rechargeable high capacity Li lon battery all packaged in a custom case designed for IP67 rating. MXG series can measure from 0.020" to 23" in steel in corrosion mode or as thin as 0.006" in steel when configured as a precision thickness gage.



# **Thickness Gage Series Standard Features**

- Compatible with a wide variety of Danatronics and common competitors dual and single element trans- ducers
- Change color and VIBRATE on alarm (ideal for inspections in loud environments)
- 27 hour battery life with hi-capacity re-chargeable battery pack via the USB port
- Wide thickness range (0.006" to 23" depending on gage type, material and transducer)
- · Inches, mm or µSec
- Multiple languages
- · Velocity mode

- Fast Min/Max mode to display actual thickness and minimum and maximum at the same time
- Gain, range, rectification, blank adjustments with live waveform
- Datalogger 2 GB micro SD card standard expandable to 32 GB
- · Datalogger interfaces with Microsoft Excel™
- · Designed for IP67
- · Simple one hand operation
- · Field upgradeable software options
- · Made in the USA

## **Standard Inclusions**

Includes transducer (DKS537, dual 5.0 Mhz, 0.375" with potted 3 foot cable for corrosion gages; for precision gages, a probe up to 10 Mhz with a lemo to microdot cable are included), 2 GB micro SD card, Li-ion battery,

battery charger, transport case, manual with data XL, USB cable, echo-to-echo to ignore coatings. Our most advanced models include custom rubber boot.

# **Software Options**

Software options are all field upgradeable with many advantages:

- Options are activated via the keypad...no need to plug into a computer
- · Only takes less than one minute
- · No shipping cost
- · No downtime
- · Never worry about buying an obsolete unit
- · Less initial outlay of capital

## Datalogger/B-scan

Internally store millions of thickness readings with ID location and send readings to Micorsoft Excel via our Data XL interface program. Interfaces with Ultrapipe.

#### Oxide Scale

Simultaneously displays the wall thickness of the boiler tube thickness as well as the internal oxide scale at their independent velocities. Knowing the thickness of the boiler tube can greatly improve the efficiency and extended life of the tube.

## Live Waveform

Displays the live A-scan for echo verification and real time control of range, gain, rectification and blanks.

## Corrosion Mode

Uses dual transducers to measure remaining wall thickness on primarily steel structures subject to corrosion.

## Angle Beam Software

Available on MXG 8 and MXG 9, displays trig functions of detected echo for angular distance, surface and depth.

NOTE: When used as a thickness gage it is not meant to be a code compliant ultrasonic flaw detector due to vertical linearity and display update rate. See MXG FW for more details.

## **Precision Mode**

Allows for the use of single element transducers along with up to 2,700 stored application setups with 1 micron resolution (0.0001" or 0.001mm).

## Flaw Detection Mode

Code compliant ultrasonic flaw detector with fast, 60 Hz. Display update rate, 2 independent gates, AWS and DAC software standard.

## Floating and Tracking gates

For use as a flaw detector; this features allows the gate to float vertically from -1 to -18 dB for consistent edge depth thickness readings. Also includes tracking gate to allow for echo to echo thickness measurements.

## Bluetooth

Allows MXG to export data such as a thickness reading or file to another device via Bluetooth (Requires exter- nal software to properly communicate).







## PRECISION THICORROSION THICKNESS GAGECKNESS GAGE

Our MXG 9 is our premier corrosion thickness gage with a wide thickness range, able to be used with a va- riety of dual transducers as well as a selection of single element and angle beam probes. Similar to our preci- sion thickness gages, MXG 9 can save and store 2,700 custom setups.

## Typical Applications

- Boiler tubes
- · Pressure vessels
- · Storage tanks
- · Ship hulls
- Pipes
- · Steel beams on bridges



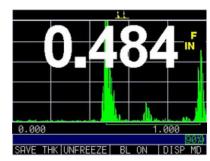
MXG 9 – Base model includes Echo to Echo



MXG 9DL – Includes Datalogger, B-scan, Temperature Correction. Gridview A-scan shown above.

## Standard Features

- Compatible with a wide variety of dual and single element transducers
- Wide thickness range (.020" to 23" depending on gage type, material and transducer)
- Coating Thickness and substrate thickness displayed simultaneously on gage with live waveform using standard dual transducers
- High temperature probes available up to 950F/509C (intermittent use)
- · Temperature correction
- File compare features shows old readings along with new readings for datalogger versions (real-time corro- sion monitor)
- · Available angle beam option
- Gridview
- Password lock
- · Supervisor and other locks
- · 2,700 stored setups
- · Change color and vibrate on alarm



MXG 9W – Includes Waveform, Coating Thickness, Temperature Correction



MXG 9DLW – Includes Waveform, Datalogger, B-scan, Coating Thickness, Temperature Correction, Rubber Boot







#### PRECISION THICKNESS GAGE

MXG 7 precision hand-held ultrasonic thickness gages are designed for use with single element contact, delay line and immersion transducers to provide a wide thick- ness range and up to 1 micron resolution.

MXG 7 can save up to 2,700 custom applications setups allowing the operator to quickly and easily switch transducers and setups on the fly for unique and separate tasks.

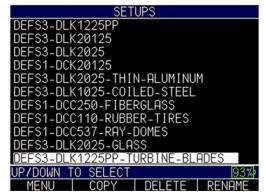


## Typical Applications

- Castings
- · Turbine blades and wax molds
- Plastic parts including bottles, pipes, trays and toys
- · Coil steel and automotive body panels
- Fiberglass and gel coatings
- Velocity verification for ductile and gray iron (Velocimeter)
- · Aluminum, glass, ceramics, zinc, and more

## Standard Features

- 0.006-23" range in steel 1 micron resolution (0.0001" or 0.001 mm) • Single element, contact, delay line and immersion transducers (1-30 MHz)
- · Store and recall up to 2,700 setups
- Multiple modes for challenging applications
- · 30 Mhz bandwidth
- · Square wave Pulser
- · Zoom Auto Tracking
- · Auto Phase Reversal Detection with alarm
- · Supervisor and other locks



2,700 stored custom application setups.









## CORROSION AND PRECISION THICKNESS GAGE

MXG 8 represents our most capable ultrasonic thickness gage combining both corrosion and precision thickness into one small instrument. Quickly switch transducers and "gage type" to essentially non- destructively measure any engineered material. The MXG series can keep track of up to 2,700 stored setups, so switching from materials with different thicknesses and alarm values is simple.

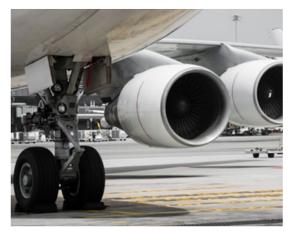
## Typical Applications

- · Inspection Companies—all-purpose gage for measuring any engineered material thickness
- Airplane Inspection (thin aluminum, plastic windows, and rubber tires)
- · Marine Surveyors (fiberglass & steel)



## Standard Features

- Includes all features from the MXG 7 and MXG 9
- · Switch from dual to single element transducers
- · Switch resolution from .01" to .001" to .0001"
- · Store and recall up to 2,700 applications setups
- · Rechargeable batteries good for more than 24 hr.
- MXG 8DLW includes custom rubber boot with stand















## **Transducers**

The MXG series comes loaded with a default list of probes to solve a vast variety of applications for any non-destructive testing wall thickness of most engineer- ing materials.

So, if you are measuring, boiler tubes, pressure vessels, ship hulls, bridges, coil steel, aluminum, plastic bottles, toys, trays and anything in between...we have the probe for you.

#### **Standard Dual Transducers**

| MXG<br>Model | Part<br>No. | Range in Steel            | Range** in Steel                  | Freg.    | Diameter      | Temperature<br>Range | Connector Type               |
|--------------|-------------|---------------------------|-----------------------------------|----------|---------------|----------------------|------------------------------|
| 8,9          | DK-250      | 0.100"-20" (2.5mm-508mm)  | 0.200"-2" (5.08mm-50.8mm)         | 2.25 MHz | 0.500"/12.7mm | 32-392F/0-200C       | Right Angle Potted - Lemo 00 |
| 8, 9         | DK-525      | 0.040"-20" (1mm-508mm)    | 0.080"-2" (2mm-50.8mm)            | 5.0 MHz  | 0.250"/6.35mm | 32-392F/0-200C       | Right Angle Potted - Lemo 00 |
| 8, 9         | DK-537      | 0.040"-20" (1mm-508mm)    | 0.080"-2" (2mm-50.8mm)            | 5.0 MHz  | 0.375"/9.52mm | 32-130F/0-54C        | Right Angle Potted - Lemo 00 |
| 8,9          | DKS-537     | 0.040"-20" (1mm-508mm)    | 0.100"-0.750"<br>(2.54mm-19.05mm) | 5.0 MHz  | 0.375″/9.52mm | 32-130F/0-38C        | Right Angle Potted - Lemo 00 |
| 8, 9         | DK-550      | 0.040"-20" (0.76mm-508mm) | 0.080"-2" (2mm-50.8mm)            | 5.0 MHz  | 0.500″/12.7mm | 32-392F/0-200C       | Right Angle Potted - Lemo 00 |
| 8, 9         | DK-718      | 0.030"-2" (0.76mm-50.8mm) | 0.060"-1" (1.52mm-25.4mm)         | 7.5 MHz  | 0.187"/4.75mm | 32-130F/0-54C        | Right Angle Potted - Lemo 00 |
| 8, 9         | DK-718LPM*  | 0.050"-2" (1.25mm-50.8mm) | N/A                               | 7.5 MHz  | 0.187″/4.75mm | 32-392F/0-200C       | Right Angle Potted - Lemo 00 |
| 8,9          | DK-1025     | 0.030"-2" (0.76mm-50.8mm) | N/A                               | 10.0 MHz | 0.250"/6.35mm | 32-392F/0-200C       | Right Angle Potted - Lemo 00 |

<sup>\*</sup>LPM = Low Profile Mini; probe height 16mm, top dia. 12mm

#### **Composite Dual Transducers**

| MXG<br>Model | Part<br>No. | Range in Steel            | Range in Steel            | Freq.    | Diameter       | Temperature<br>Range | Connector Type               |
|--------------|-------------|---------------------------|---------------------------|----------|----------------|----------------------|------------------------------|
| 8, 9         | DC-110      | 0.200"-20" (5.08mm-508mm) | N/A                       | 1.0 MHz  | 1"/25.4mm      | 10-160F/–12-70C      | Right Angle Potted - Lemo 00 |
| 8, 9         | DC-175      | 0.150"-20" (3.81mm-508mm) | N/A                       | 1.0 MHz  | 0.750"/19.05mm | 10-160F/-12-70C      | Right Angle Potted - Lemo 00 |
| 8, 9         | DC-250      | 0.100"-20" (2.5mm-508mm)  | 0.200"-2" (5.08mm-50.8mm) | 2.25 MHz | 0.500"/12.7mm  | 10-160F/-12-70C      | Right Angle Potted - Lemo 00 |
| 8, 9         | DC-525      | 0.040"-20" (1mm-508mm)    | 0.080"-2" (2mm-50.8mm)    | 5.0 MHz  | 0.250"/6.35mm  | 10-160F/–12-70C      | Right Angle Potted - Lemo 00 |
| 8, 9         | DC-537      | 0.040"-20" (1mm-508mm)    | 0.080"-2" (2mm-50.8mm)    | 5.0 MHz  | 0.375"/9.52mm  | 10-160F/-12-70C      | Right Angle Potted - Lemo 00 |
| 8, 9         | DC-550      | 0.040"-20" (1mm-508mm)    | 0.080"-2" (2mm-50.8mm     | 5.0 MHz  | 0.500"/12.7mm  | 10-160F/–12-70C      | Right Angle Potted - Lemo 00 |

#### **Dual Echo To Echo Transducers**

| MXG<br>Model | Part<br>No. | Range in Steel              | MXG to MXG Range<br>in Steel | Freq.   | Diameter      | Temperature<br>Range | Connector Type               |
|--------------|-------------|-----------------------------|------------------------------|---------|---------------|----------------------|------------------------------|
| 8, 9         | DK-537EE    | 0.040"-20" (1mm-508mm)      | 0.080"-1.5" (2mm-38.1mm)     | 5.0 MHz | 0.375"/9.52mm | 32-130F/0-54C        | Right Angle Potted - Lemo 00 |
| 8, 9         | DK-718EE    | 0.030"-1.5" (0.76mm-38.1mm) | 0.060"-1.0" (1.5mm-25.4mm)   | 7.5 MHz | 0.187"/4.75mm | 32-130F/0-54C        | Right Angle Potted - Lemo 00 |

#### **Dual High Temp Transducers**

| MXG<br>Model | Part<br>No. | Range in Steel         | MXG to MXG Range<br>in Steel |         | Diameter      | Temperature<br>Range      | Connector Type                                    |
|--------------|-------------|------------------------|------------------------------|---------|---------------|---------------------------|---|
| 8, 9         | DHT-537     | 0.040"-20" (1mm-508mm) | 0.080"-2" (2mm-50.8mm)       | 5.0 MHz | 0.375"/9.52mm | −5 to 950F<br>−20 to 509C | Straight Microdot<br>requires detachable cable    |
| 8, 9         | DHT-537RM   | 0.040"-20" (1mm-508mm) | 0.080"-2" (2mm-50.8mm)       | 5.0 MHz | 0.375″/9.52mm | −5 to 950F<br>−20 to 509C | Right Angle Microdot<br>requires detachable cable |

#### Quick Change Composite Element Angle Beam Transducers

Available in: Diameter: 1/4", 3/8" & 1/2"; Frequencies: 1.0, 2.25, 3.5, 5.0, 7.5 & 10.0 MHz; Standard Wedges: 30°, 45°, 60°, 70°



<sup>\*\*</sup> Mode recommended to use gage with live waveform (A-scan)

#### **Standard Contact**

| MXG<br>Model | Part<br>No.    | Range in Steel<br>Class 1       | Range in Steel<br>Class 2 | Range in Steel<br>Class 3 | Range in<br>Plastic | Freq.    | Diameter                              | Temperature<br>Range | Connector<br>Type*                  |
|--------------|----------------|---------------------------------|---------------------------|---------------------------|---------------------|----------|---------------------------------------|----------------------|-------------------------------------|
| 7, 8         | DCK-250        | 0.100"-20"<br>(2.54mm -508mm    | n/a                       | n/a                       | n/a                 | 2.25 MHz | 0.500"<br>12.7mm                      | 32-392F<br>0-200C    | Right Angle                         |
| 7, 8         | DCK-525        | 0.040"-20"<br>(1mm-508mm)       | n/a                       | n/a                       | n/a                 | 5.0 MHz  | 0.250"<br>6.35mm<br><del>0.375"</del> | 32-392F<br>0-200C    | Microdot<br>Right Angle<br>Microdot |
| 7, 8         | DCK-537        | 0.040"-20"<br>(1mm-508mm)       | n/a                       | n/a                       | n/a                 | 5.0 MHz  | 9.52mm                                | 32-392F<br>0-200C    | Right Angle<br>Microdot             |
| 7, 8         | DCK-550        | 0.080"-20"<br>(2mm - 508mm)     | n/a                       | n/a                       | n/a                 | 5.0 MHz  | 0.500"<br>12.7mm<br>0.187"            | 32-392F<br>0-200C    | Right Angle<br>Microdot             |
| 7, 8         | DCK-718        | 0.030"-10"<br>(0.76mm - 254mm   | n/a                       | n/a                       | n/a                 | 7.5 MHz  | 4.75mm<br>0.25"                       | 32-392F<br>0-200C    | Right Angle<br>Microdot             |
| 7, 8         | DCK-1025       | 0.030"-2"<br>(0.76mm - 50.8mm   | n/a                       | n/a                       | n/a                 | 10.0 MHz | 6.35mm<br>0.25"                       | 32-392F<br>0-200C    | Right Angle<br>Microdot             |
| 7, 8         | DCK-<br>1025HR | 0.030"-1"<br>(0.76mm - 25.4mm   | ) n/a                     | n/a                       | n/a                 | 10.0 MHz | 6.35mm<br>0.125"                      | 32-392F<br>0-200C    | Right Angle<br>Microdot             |
| 7, 8         | DCK-20125      | 0.025"-0.75"<br>(0.4mm - 25.4mm | n/a                       | n/a                       | n/a                 | 20.0 MHz | 3.175mm                               | 32-392F<br>0-200C    | Right Angle<br>Microdot             |

## **Contact Composite**

| MXG<br>Model | Part<br>No. | Range in Steel<br>Class 1      | Range in Steel<br>Class 2 | Range in Steel<br>Class 3 | Range in<br>Plastic | Freq.      | Diameter          | Temperature<br>Range          | Connector<br>Type*      |
|--------------|-------------|--------------------------------|---------------------------|---------------------------|---------------------|------------|-------------------|-------------------------------|-------------------------|
| 7,8          | DCC-110     | 0.300"-20"<br>(7.62mm - 508mm) | n/a                       | n/a                       | n/a                 | 1.0 MHz    | 1"<br>25.4mm      | 10-160F<br>–12-70C            | Right Angle<br>Microdot |
| 7, 8         | DCC-175     | 0.300"-20"<br>(7.62mm - 508mm) | n/a                       | n/a                       | n/a                 | 1.0 MHz    | 0.750"<br>19.05mm | 10-160F<br>–12-70C            | Right Angle<br>Microdot |
| 7, 8         | DCC-250     | 0.100"-20"<br>(2.54 - 508mm)   | n/a                       | n/a                       | n/a                 | 2.25.0 MHz | 0.500"<br>12.7mm  | 10-160F<br>-12-70C            | Right Angle<br>Microdot |
| 7, 8         | DCC-537     | 0.040"-20"<br>(1mm-508mm)      | n/a                       | n/a                       | n/a                 | 5.0 MHz    | 0.375"<br>9.52mm  | <del>10-160F</del><br>–12-70C | Right Angle<br>Microdot |

## **Delay Line Standard**

| MXG<br>Model | Part<br>No.       | Range in Steel<br>Corrosion Mode | Range in Steel<br>Class 2          | Range in Steel<br>Class 3          | MXG to MXG<br>Range in Steel         | Range in<br>Plastic                 | Freq.    | Diameter                | Temperature<br>Range | Connector<br>Type*      |
|--------------|-------------------|----------------------------------|------------------------------------|------------------------------------|--------------------------------------|-------------------------------------|----------|-------------------------|----------------------|-------------------------|
| 7, 8, 9      | DLK-525           | 0.080"-0.750"<br>(2mm-19mm)      | 0.025-0.500"<br>(6.35mm - 12.7mm)  | 0.020"-0.375"<br>(0.5mm - 9.5mm)   | 0.025" – 0.400"<br>(0.635mm-10.16mm) | 0.010"- 0.150"<br>(0.254mm -3.81mm) | 5.0 MHz  | 0.25"<br>6.35mm         | 32-122F<br>0-50C     | Right Angle<br>Microdot |
| 7, 8, 9      | DLK-1025          | 0.080"-0.750"<br>(2mm-19mm)      | 0.020"-0.500"<br>(0.5mm - 12.7mm)  | 0.015"-0.375"<br>(0.38mm - 9.5mm)  | 0.025" – 0.400"<br>(0.635mm-10.16mm) | 0.010"-0 .150"<br>(0.254mm -3.81mm) | 10.0 MHz | 0.25"<br>6.35mm         | 32-122F<br>0-50C     | Right Angle<br>Microdot |
| 7, 8, 9      | DLK-<br>1525PP-SM | 0.080"-0.300"<br>(2mm-7.62mm)    | 0.020"-0.200"<br>(0.5mm - 5.08mm)  | 0.015"-0.125"<br>(0.38mm - 5.08mm) | 0.020" – 0.200"<br>(0.508mm-5.08mm)  | 0.015"-0.060"<br>(0.15mm - 1.52mm)  | 15.0 MHz | 0.080"<br>2mm (tip dia) | 32-122F<br>0-50C     | Straight<br>Microdot    |
| 7, 8, 9      | DLK-<br>1525PP-RM | 0.080"-0.300"<br>(2mm-7.62mm)    | 0.020"-0.200"<br>(0.5mm - 5.08mm)  | 0.015"125"<br>(0.38mm - 5.08mm)    | 0.020" – 0.200"<br>(0.508mm-5.08mm)  | 0.015"-0.060"<br>(0.15mm - 1.52mm)  | 15.0 MHz | 0.080"<br>2mm (tip dia) | 32-122F<br>0-50C     | Right Angle<br>Microdot |
| 7, 8         | DLK-2025          | n/a                              | 0.015"-0.300"<br>(3.81mm - 7.62mm) | 0.006"-0.200"<br>(0.152mm- 7.62mm) | n/a                                  | 0.003"-0.100"<br>(0.076mm - 2.54mm) | 20 MHz   | 0.25"<br>6.35mm         | 32-122F<br>0-50C     | Right Angle<br>Microdot |
| 7, 8         | DLK-20125         | n/a                              | 0.015"-0.200"<br>(3.81mm - 7.62mm) | 0.006"-0.200"<br>(0.152mm- 7.62mm) | n/a                                  | 0.003"-0.100"<br>(0.076mm - 2.54mm) | 20 MHz   | 0.125"<br>3.175mm       | 32-122F<br>0-50C     | Right Angle<br>Microdot |

## **Delay Line Composite**

| MXG<br>Model | Part<br>No. | Range in Steel<br>Class 1 | Range in Steel<br>Class 2       | Range in Steel<br>Class 3        | Range in<br>Plastic               | Freq.   | Diameter         | Temperature<br>Range | Connector<br>Type*      |
|--------------|-------------|---------------------------|---------------------------------|----------------------------------|-----------------------------------|---------|------------------|----------------------|-------------------------|
| 7, 8         | DLC-525     | n/a                       | 0.040"-0.500"<br>(1mm - 12.7mm) | 0.030"-0.375"<br>(0.762mm-9.5mm) | 0.020"-0.200"<br>(0.5mm - 5.08mm) | 5.0 MHz | 0.375"<br>9.52mm | 32-122F<br>0-50C     | Right Angle<br>Microdot |





## Specifications

#### **GENERAL**

**Size:** Length 7.25" x Width 4.00" x Height 2.00" (184mm x 101.6mm x 50.8mm)

**Weight:** 1.15 lbs (.52 kg) with internal Li-Ion battery, 1.0 lb. (.45 kg) with optional Alkaline tray including 3 AA batteries

Temperature (Gage Operating): -4 to 122F (-20 to 50C)

**Package:** Designed for IP67 rating, custom, splash-proof, high impact plastic with illuminating rubber keypad for go/no-go testing

**Transducer Connector Type:** Lemo 00 (2 qty)

**Bandwidth:** 0.5-30 Mhz (-3dB) Measurement Rate: 4 Hz or 25 Hz. Pulser: 150V, Square Wave

Range: Thickness range depends on gage type, probe selection and material conditions. Typical range in corrosion mode, 0.020-23" (0.076 - 584 mm). Typical range in precision mode, 0.006-23" (0.152 -584 mm) in steel, as low as 0.003" (0.076 mm) in plastic

**Calibration:** Cal zero, Cal velocity, Two-point calibration or Auto Calibration performs a two-point calibration using a 5-step test block

Material Velocity Range: 0.0200 in/usec-0.7362 in/  $\mu$ S (0.508-18.699 mm/  $\mu$ S)

**Languages:** English, French, German, Spanish, Italian, Russian, Czech, Finnish, Chinese, Japanese, Hungarian

**Batteries:** Standard 3.7 V Li Ion internally rechargeable

battery (11-27 hours; Standard mode of 4Hz and 74% brightness: 27 hour continuous operation, Fast mode at 25Hz, continuous measurements in echo to echo mode: 11 hours; flaw detection mode: 13 hours) or optional alkaline tray for 3 AA batteries (3 hours)

Shut Off: selectable auto shut off 1-31 min. or never shut off

**Transport case:** Hard Plastic with high density molded foam cut out for gage and most accessories

**Certifications:** CE certified, RHOS compliant, designed for IP67, NIST traceable calibration certificate included with gage

**Standard Inclusions:** ECHO series ultrasonic thickness gage, a transducer (ECHO 9 – DKS-537, ECHO 7,8 – choice of transtransducer up to 10mhz), transducer cable, 2oz bottle of couplant, operation manual, Data XL interface program, USB cable, Charger Adapter, Transport Case. A transducer is included with each model. Contact Danatronics for details based on exact inclusion per model.

**Warranty:** Limited 2 year warranty under normal use on parts and labor for gage. Optional Dan-A-Care to add up to 3 more years

#### **DISPLAY**

**Display:** 3.5" high resolution color TFT display, 320 x 240 pixels (1/4 VGA), sunlight readable, including multiple color pallets

**Backlight:** Light Emitting Diode (LED) backlight. Includes variable light intensity.

#### **DATALOGGER**

**Memory:** Internal memory for stored setups standard on all models. For Datalogger models 2 GB micro SD card standard and expandable up to 32 GB

**Stored Application Setups:** Storage and recall of 2,700 calibration and set up files

Data XL: Interface program to send and receive stored read-

ings, latest firmware and application set up files as two way communication from ECHO to computer (Excel). Saved readings are .csv files and directly interfaces with Microsoft Excel.™

**USB:** USB 2.0

#### **MEASUREMENTS**

**Gain:** Low, Standard, High, and Automatic Gain Control (AGC). 20-94 dB in 1 dB increments for gages with waveform.

**Zoom:** Automatically centers echos in the center of the display independent of material thickness

**Units:** English, Metric, Microseconds

**Fast Min/Max:** Displays minimum and maximum simultaneously with actual thickness at 25 Hz.

**Alarms:** Gage beeps and display changes color based on alarm condition

**Vibrate:** Gage can be set to vibrate on alarm (ideal for loud environments)

**Transducers:** Single, dual, delay lines, immersion, contact, angle beam (depends on gage type)

**ECHO 9 Measurement Types:** ECHO 9 corrosion gage: Main bang to first backwall echo, echo to echo and velocity mode (displays acoustic sound speed based on entered thickness)

**ECHO 7 & 8 Measurement Types:** A precision gage: Class 1, Main bang to first back wall echo, Class 2, Interface echo to first backwall and Class 3, echo to echo after interface echo... Class 2 and 3 use high frequency single element delay lines or immersion probes, velocity mode (displays acoustic sound speed based on entered thickness)

**Freeze Mode:** Direct access to freeze display (ideal for high temperature applications)

**Hold Mode:** Holds display to retain last thickness reading **Differential Mode:** Displays the difference from actual thickness measurement in absolute or percentage of a user entered reference value

**Resolution:** 0.001" or 0.010" (0.01mm or 0.1mm) as corrosion gage and 0.0001" or 0.001" (0.001mm or .01mm) as a precision gage

## Flaw Detector Specifications

60 Hz. Update rate, 2 independent gates, A and B-scan, datalogger with 2 GB micro SD card, interface to Excel via Data XL, 13 Hour battery life, AWS and DAC software included along with rubber boot with stand.

**ECHO-MBH:** Magnetic ball head/pipe stand for ECHO series (attaches to 1/4x20 standard connection point on the back of the unit)

**ECHO RB:** Rubber boot available with padded wrist strap, 4 point chest harness, chest harness, built in bail (stand) with locking position and finger strap for easy one hand operation. ECHO RB is included with ECHO 7,8 or 9 as DLW models

**ECHO-ABP:** Alkaline Battery Pack (3- AA) for ECHO series. Battery life 3 hours

**ECHO-RPP:** Remote Power Pack plugs into USB port to provide power/recharge to ECHO series

**ECHO-HDB:** Heavy Duty bail with variable angle adjustment and anti-slip base

#### HARDWARE/SOFTWARE

**Hardware Options:** EZ Scan B-Scan encoder, Bluetooth, foot switch, RS232

**Field Upgradeable Software Options:** Datalogger with B-scan, Live waveform, Precision mode, Corrosion mode, Oxide scale, Angle Beam

**Data XL Pro Software:** allows sending of A and B-scan images to computer for advanced reporting





|                                      |   |   | <b>ECHO 9</b><br>Corrosion Gage |          |          |          | ECHO 7 Precision Gage |          |          |          | <b>ECHO 8</b> Corrosion & Precision Gage |          |          |  |
|--------------------------------------|---|---|---------------------------------|----------|----------|----------|-----------------------|----------|----------|----------|--|----------|----------|--|
| Item                                 | Specification   |   |                                 |          |          |          |                       |          |          |          |  |          |          |  |
| Scan Mode                            | 4 or 25 Hz. displays actual and min or max at same time   |   | ✓/                              | <b>✓</b> | ✓        | <b>✓</b> | ✓                     | ✓        | <b>✓</b> | <b>/</b> | <b>✓</b>                                 | <b>✓</b> | ✓        |  |
| Datalogger                           | Internal and micro sd card based<br>datalogger with linear, 2D, 3D boiler<br>and some with custom points<br>(interfaces with Excel)   | 0 | 0                               | <b>✓</b> | ~        | 0        | 0                     | ~        | <b>/</b> | 0        | 0  | <b>✓</b> | <b>/</b> |  |
| Memory                               | Internanal memory, 2 GB standard,<br>expandable to 32 GB micro sd card  |   | <b>✓</b>                        | <b>✓</b> | <b>✓</b> | <b>✓</b> | <b>✓</b>              | <b>✓</b> | <b>✓</b> | <b>/</b> | <b>✓</b>                                 | <b>✓</b> | ✓        |  |
| Flaw Detector                        | Ultrasonic flaw detector: 60 Hz, update rate, 2 gates, aws code, dac, datalogger, manual B-scan   | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| Corrosion<br>Thickness<br>Gage       | Ultrasonic corrosion gage using primarily dual probes, A and B-scan, echo to echo, datalogger   |   | ✓                               | <b>✓</b> | <b>✓</b> | 0        | 0                     | 0        | 0        | <b>✓</b> | ✓  | ✓        | <b>/</b> |  |
| Precision<br>Thickness<br>Gage       | Ultrasonic precision gage (1 micron resolution) using single element probes, A and B-scan, echo to echo, datalogger   | 0 | 0                               | 0        | 0        | <b>/</b> | ✓                     | ~        | ✓        | <b>✓</b> | ~  | ~        | ~        |  |
| Disply Update                        | Fast 60 Hz update rate  | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| DAC                                  | Distance Amplitude Correction (DAC),<br>ASME, ASME 3, JIS and Custom  | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| AWS                                  | Ameican Welding Socity (AWS) code for D rating  | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| Floating and<br>Tracking<br>Gates    | Floats gate at -1 to -18dB for cosistent,<br>60 Hz update rate edge depth thickness<br>readings, includes tracking gate for<br>echo to echo readings                                      | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| Auto 80 Peak                         | Automatically adjusts echo to 80 Full<br>Screen Height (FSH) for gate 1   | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| Pitch<br>Memory                      | Variable Chirp of gate 1 signal in peak<br>hold for peaking signlas as an audible<br>indicator  | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| Echo to Echo                         | Measures the metal thickness only (ignores paint and coatings)  |   | <b>✓</b>                        | <b>✓</b> | ✓        | <b>✓</b> | ✓                     | ~        | <b>✓</b> | <b>✓</b> | ✓  | <b>✓</b> | <b>✓</b> |  |
| Range                                | Adjustment of manual range control or auto zoom tracking to center echos independent of selected range  |   | ✓                               | ~        | <b>✓</b> | <b>/</b> | ✓                     | ~        | <b>✓</b> | <b>/</b> | ✓  | ✓        | /        |  |
| Recitification                       | RF, Half Wave Positive, Half Wave<br>Negative and Full Wave Rectification   | 0 | <b>✓</b>                        | 0        | ✓        | 0        | <b>✓</b>              | 0        | <b>✓</b> | 0        | ✓  | 0        | <b>/</b> |  |
| Live<br>Waveform<br>(A-scan)         | Full Adjustments, for gain in 1dB step or AGC, main bang blank, blank after first received echo, range including zoom auto tracking to center echos independent of material rectification | 0 | ✓                               | 0        | ✓        | 0        | <b>✓</b>              | 0        | ✓        | 0        | ✓  | 0        | ✓        |  |
| B-scan<br>(Non-<br>encoded)          | Displays a cross section of the test piece  | 0 | 0                               | ✓        | ✓        | 0        | 0                     | ✓        | ✓        | 0        | 0  | ✓        | <b>/</b> |  |
| B-scan<br>(Encoded)                  | Displays a cross section of the test piece using the EZ Scan magnetic wheel linear access encoder   | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| Temperature<br>Correction            | Corrects thickness value for sound speed difference at elevated temperatures  | 0 | <b>✓</b>                        | ✓        | ✓        | 0        | ✓                     | ✓        | ✓        | 0        | ✓  | ✓        | /        |  |
| Coating<br>Thickness                 | Displays coating and substrate thicknesses simultaneously   | 0 | ✓                               | ✓        | <b>✓</b> | 0        | ✓                     | <b>✓</b> | ✓        | 0        | ✓  | <b>/</b> | ✓        |  |
| Oxide Scale                          | Displays coating and substrate thicknesses simultaneously   | 0 | 0                               | 0        | 0        | 0        | 0                     | 0        | 0        | 0        | 0  | 0        | 0        |  |
| Auto Phase<br>Reversal with<br>Alarm | Automatically can alarm on a phase change in RF mode  | 0 | 0                               | 0        | 0        | 0        | ✓                     | 0        | ✓        | 0        | ✓  | 0        | /        |  |







